



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	841	8163	CYLINDER BLOCK ASSEMBLY	1		9
1	841	9549	CYLINDER BLOCK ASSEMBLY	1		8
2	22	48340	PLUG, EXPANSION (1-1/4")	2		
3	22	87238	DRAIN COCK, CYLINDER BLOC	2		
4	19	34270	PLUG, EXPANSION - CYLINDEF	8		
5	17	35465	PIN, DOWEL - BLOCK TO HEAD	4		
6	22	72640	PLUG, EXPANSION - CAMSHAF	1		
7	23	85674	BEARING UNIT, CAMSHAFT (SE	1		
8		72638	LIFTER, HYDRAULIC VALVE	16		
9	431	5943	CAMSHAFT	1		
10		35378	CHAIN, CAMSHAFT TIMING	1		
11	43	35338	SPROCKET, CAMSHAFT TIMING	1		
12	43	48338	SPROCKET, CRANKSHAFT TIMIN	1		
13	10	34505	BOLT, CAMSHAFT TIMING SHPR	3		
14	12	39167	WASHER, CAMSHAFT TIMING SF	3		
15	17	35312	PIN, CAMSHAFT SPROCKET	1		